



DASH NUMBER	THREAD SIZE REF.	A DIA	D DIA +.020 -.005	T	DASH NUMBER	THREAD SIZE REF.	A DIA	D DIA +.020 -.005	T
02L 02	2 & 3	.105	± .005	.250 .063	7L 7 7H	7/16	.453	± .010	.750 .031 .063 .094
04L 04	4	.125		.312 .031 .063	8L 8 8H	1/2	.515		.875 .031 .063 .094
06L 06	6	.149		.375 .031 .063	9L 9 9H	9/16	.578		1.062 .031 .063 .094
08L 08	8	.174		.375 .031 .063	10L 10 10H	5/8	.640		1.188 .031 .063 .094
3L 3 3H	10	.203	.438 .031 .063 .094	12L 12 12H	3/4	.765	1.312 .031 .063 .094		
4L 4 4H	1/4	.265	.500 .031 .063 .094	14L 14 14H	7/8	.890	1.500 .031 .063 .094		
5L 5 5H	5/16	.328	± .010	.562 .031 .063 .094	16L 16 16H	1	1.015		1.750 .031 .063 .094
6L 6 6H	3/8	.390	.625 .031 .063 .094						

CODE LETTER	SPECIFICATION	MATERIAL AND APPLICATION	TOLERANCE THICKNESS			COLOR CODE
			.031	.063	.094	
A	ZZ-R-765 CLASS 1a GRADE 50	SILICONE-LOW TEMP (-100°F)	± .010			BLUE
B	ZZ-R-765 CLASS 2a GRADE 50	SILICONE-HIGH TEMP (450°F)	± .010			NONE
C	MIL-R-6855 CLASS 1 GRADE 60	SYN RUBBER-FUEL RESISTANT	± .010	± .010	± .016	RED
D	MIL-R-6855 CLASS 2, TYPE A GRADE 60	SYN RUBBER-OIL RESISTANT				GREEN
E	MIL-R-6855 CLASS 4 GRADE 60	SYN RUBBER-OIL RESISTANT FOR USE WITH ACRYLIC	± .010	± .012	± .016	GREEN & WHITE
F	MIL-P-7362 TYPE II	BUNA N-DIESTER SYN OIL RESISTANT				GREEN & RED
H	L-P-410. NYLON 6/6	NYLON	± .010			NONE
J	AMS3209 70 DUROMETER	CHLOROPRENE-WEATHER RESISTANT	± .016			WHITE
K	AMS3238 70 DUROMETER	BUTYL-INORGANIC ESTER RESISTANT	± .016			ORANGE
L	AMS3650 POLYTRIFLUOROCHLORO-ETHYLENE	KEL-F-TEMP MAX 390°F VOLT/MIL 2200	± .004	± .013	± .013	NONE
M	AMS3651 POLYTETRAFLUOROETHYLENE	TEFLON-TEMP MAX 500°F VOLT/MIL 350	+ .008 - .004	+ .012 - .006	+ .014 - .007	NONE

CODE: LETTER FOLLOWING BASIC PART NUMBER INDICATES MATERIAL.
 DIMENSIONS IN INCHES
 EXAMPLE OF PART NUMBER: NAS1515A02L = SILICONE LOW TEMPERATURE WASHER .031 THICK, .105 ID
 NAS1515M16H = TEFLON WASHER .094 THICK, 1 INCH ID

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST DATE OF APPROVAL SHOWN HEREON

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 1725 De Sales Street, N.W., Washington, D.C. 20036
 (202) 840-9910 (213) 624-1718
 (714) 840-9910 (714) 840-9910
 (714) 840-9910 (714) 840-9910

CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE		THIRD ANGLE PROJECTION
PROCUREMENT SPECIFICATION	TITLE	CLASSIFICATION STANDARD PART
NONE	WASHERS-PLASTIC AND SYNTHETIC RUBBER	NAS 1515

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