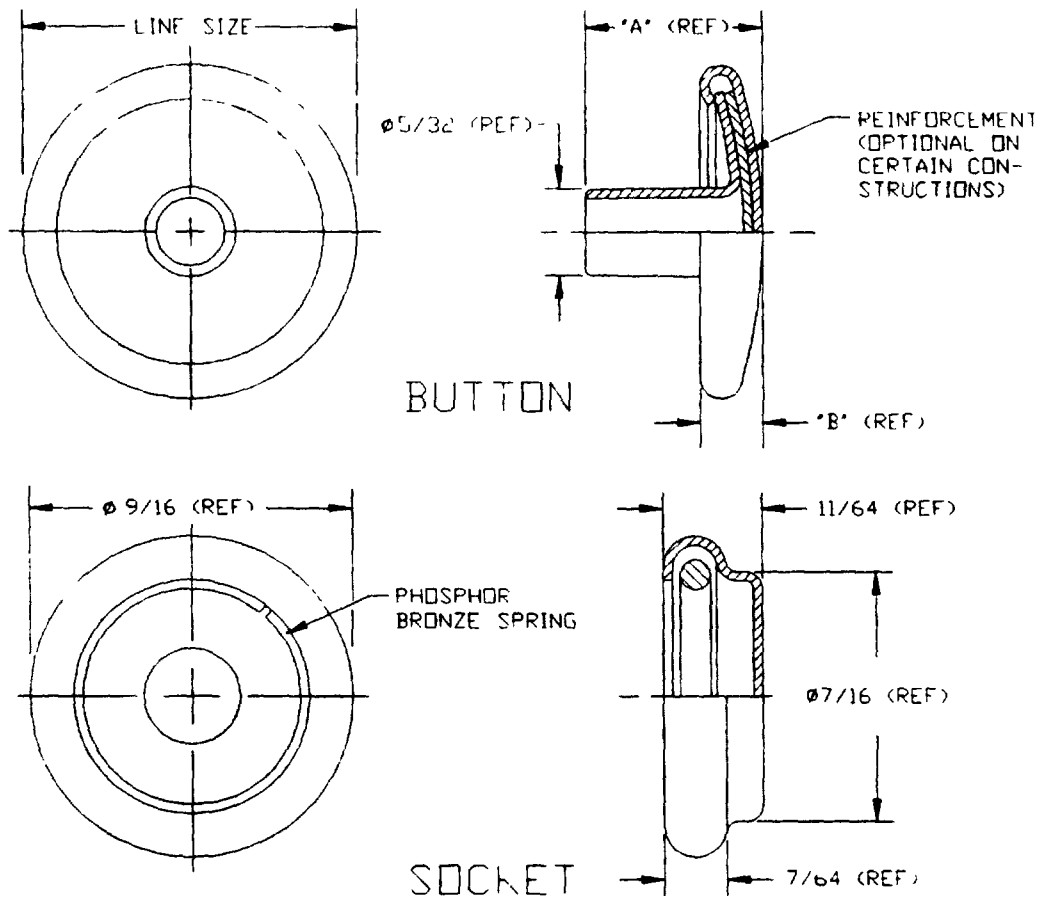


REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF  
 SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DOD  
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BUTTON	DIM A(REF)	DIM B(REF)	MS PART NUMBER (SEE NOTE 5 ON PAGE 6)			
			BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
24 LINE (SIZE 1)	9/32	7/64	MS27980-1	MS27980-1B	MS27980-1N	MS27980-1C
24 LINE (SIZE 2)	3/8	7/64		MS27980-2B	MS27980-2N	
36 LINE	19/64	9/64		MS27980-5B	MS27980-5N	
SOCKET	...	...	MS27980-6	MS27980-6B	MS27980-6N	MS27980-6C

NOTE APPLICABLE BUTTON AND SOCKET CONSTITUTE FEMALE HALF OF STYLE 2 FASTENER.

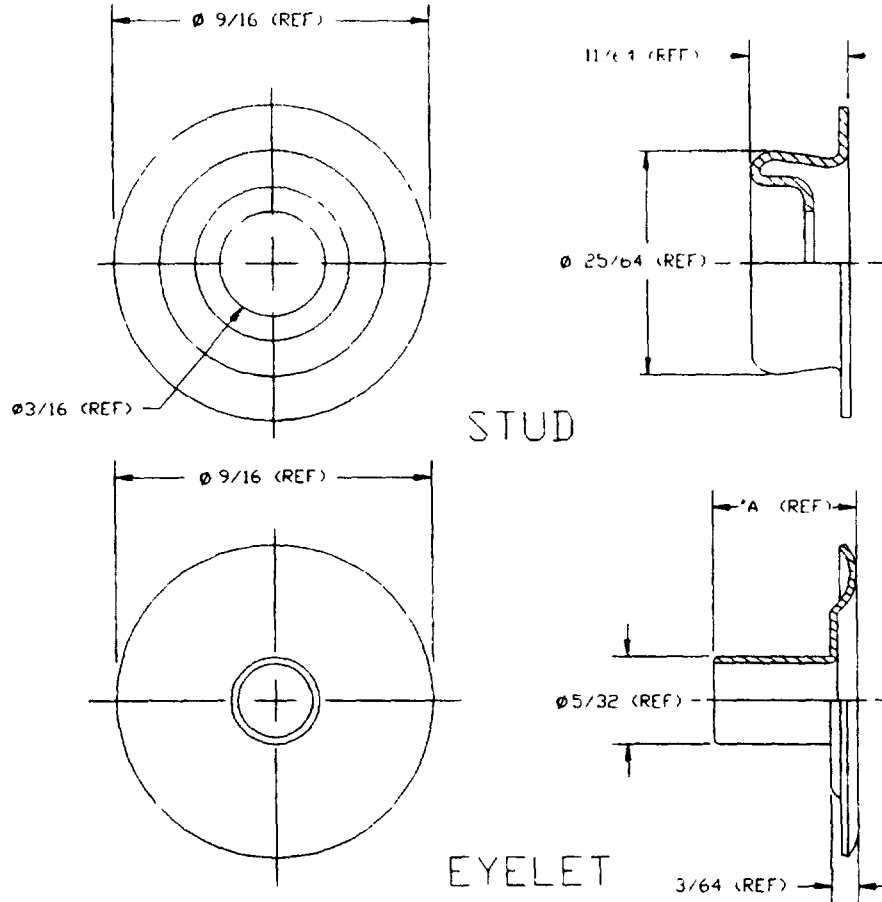
INCH-POUND

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE - 99 DLA REVIEW AT,AV,ER,MC,OS PROJECT NUMBER 5325 0329	MILITARY SPECIFICATION SHEET TITLE FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)	SPECIFICATION SHEET NUMBER MS27980 13 JUNE 85 REV F SUPERSEDING MS27980E 30 MAY 1984 AMSC-N/A FSC-5325
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		MS PART NUMBER (SEE NOTE 5 ON PAGE 6)				
	SIZE	DIM A(REF)	BRIGHT BRASS	BLACK	NICKEL PLATE	BRIGHT CHROME
STUD		..	MS27980-7	MS27980-7B	MS27980-7N	MS27980-7C
EYELET	1	9/32	MS27980-8	MS27980-8B	MS27980-8N	
EYELET	2	11/32	MS27980-9	MS27980-9B	MS27980-9N	
EYELET	3	13/32		MS27980-10B	MS27980-10N	

NOTE APPLICABLE STUD AND EYELET CONSTITUTE MALE HALF OF FASTENER OTHER TYPES OF MALE HALVES ARE SHOWN ON SHEET NO'S 3 THROUGH 4

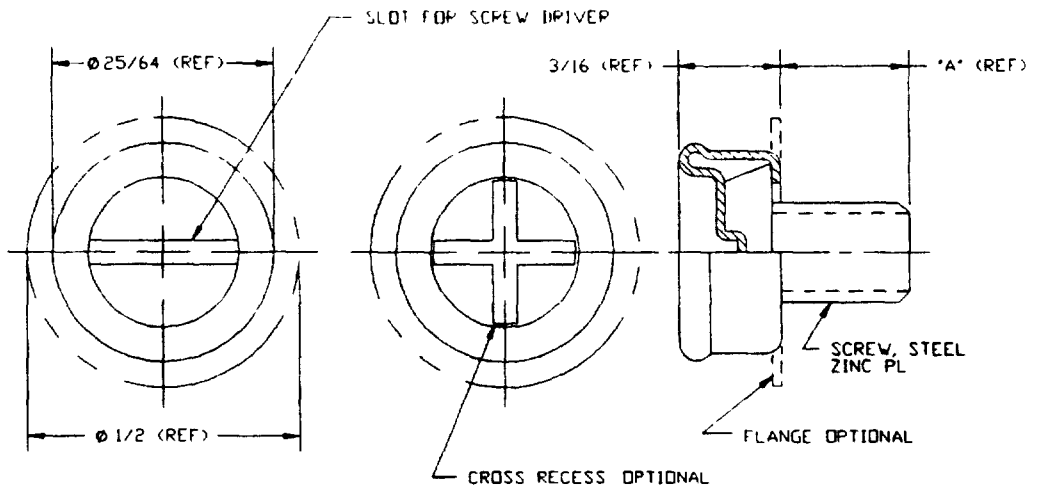
PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE-99 DLA REVIEW AT AVER MC OS	MILITARY SPECIFICATION SHEET TITLE FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)	SPECIFICATION SHEET NUMBER MS27980 SUPERSEDING MS27980E AMSC- N/A	13 JUNE 95 REV F 30 MAY 1984 FSC -5325
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STUD, MACHINE SCREW BASE

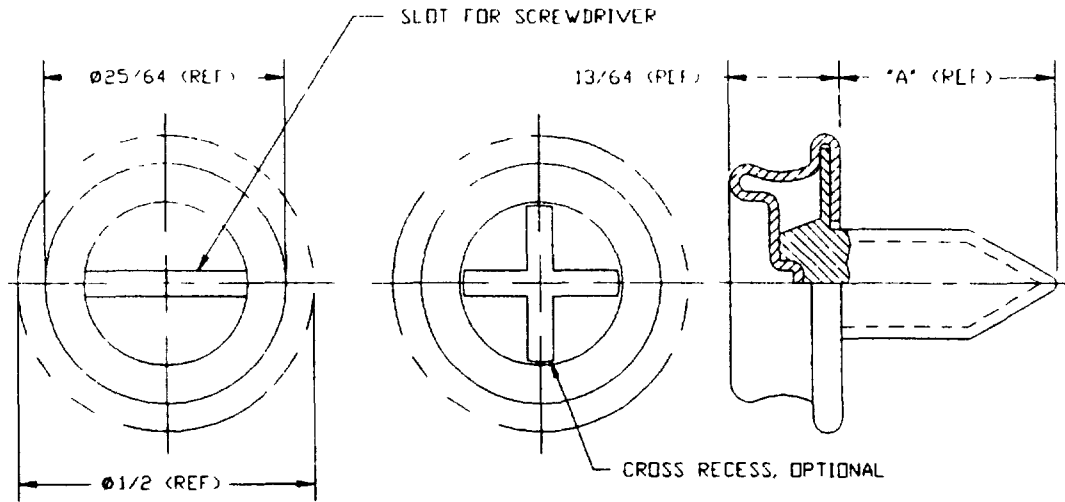
MS PART NUMBER (SEE NOTE 5 ON PAGE 6)				
SIZE	DIM A(REF)	THD	BLACK	NICKEL PLATE
1	1/4	NO 8 32UNC -2A	MS27980-11B	MS27980-11N
2	5/16		MS27980-12B	MS27980-12N
3	3/8		MS27980-13B	MS27980-13N
4	5/8		MS27980-14B	MS27980-14N

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE- 99 DLA REVIEW AT AV ER,MC OS PROJECT NUMBER 5325-0329	MILITARY SPECIFICATION SHEET TITLE FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)	SPECIFICATION SHEET NUMBER <b>MS27980</b> 13 JUNE 95 REV F SUPERSEDING MS27980E 30 MAY 1984 AMSC- N/A FSC -5325
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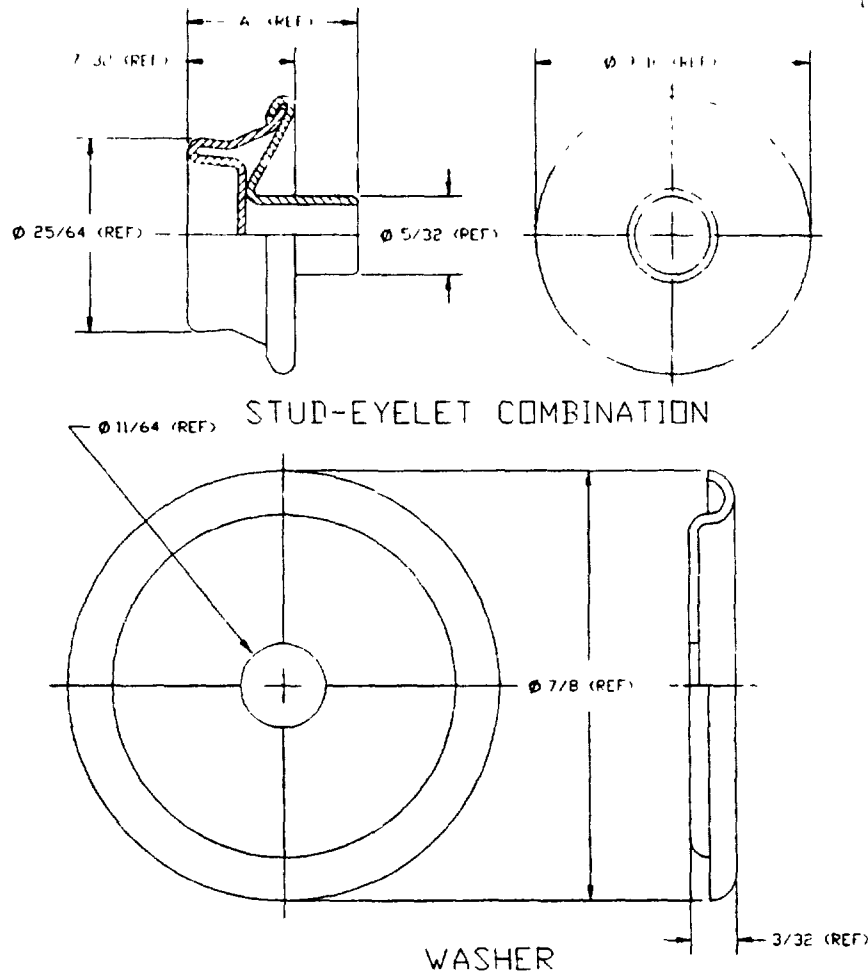
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STUD, WOOD SCREW BASE;  
STUD, SELF-TAPPING SCREW BASE;

				MS PART NUMBER (SEE NOTE 5 ON PAGE 6)		
	SIZE	SCREW SIZE	DIM A(REF)	BLACK	NICKEL PLATE	BRIGHT CHROME
STUD, WOOD SCREW BASE		NO 7	5/8	MS27980-19B	MS27980-19N	
STUD, SELF-TAPPING SCREW BASE	1	NO 7	3/8	MS27980-20B	MS27980-20N	MS27980-20C
STUD, SELF-TAPPING SCREW BASE	2	NO 10	5/8	MS27980-21B	MS27980-21N	

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE-99 DLA- REVIEW AT AV ER,MC,OS	MILITARY SPECIFICATION SHEET TITLE <b>FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)</b>	SPECIFICATION SHEET NUMBER <b>MS27980</b> 13 JUNE 95 REV F SUPERSEDING MS27980E 30 MAY 1984 AMSC -N/A FSC -5325
PROJECT NUMBER 5325-0329 DISTRIBUTION STATEMENT A Approves for public release distribution is unlimited		Page <u>4</u> of <u>6</u>



STUD-EYELET COMBINATION

WASHER

	SIZE	DIM A(REF)	MS PART NUMBER (SEE NOTE 5 ON PAGE 6)		
			BRIGHT BRASS	BLACK	NICKEL PLATE
STUD-EYELET COMB	1	11/32	MS27980-26	MS27980-26B	
STUD-EYELET COMB	2	25/64		MS27980-27B	MS27980-27N
WASHER			MS27980-28		

NOTE

- 1 THE STUD-EYELET COMBINATION ABOVE, IN THE APPLICABLE SIZE, CONSTITUTES THE MALE HALF OF THE STYLE 2 FASTENER WHEN THE APPLICATION REQUIRES A REVERSIBLE FASTENER WHEN THE STUD-EYELET COMBINATION IS REQUIRED, THE SOCKET SHOWN ON SHEET NO. 1 OF THIS STANDARD SHALL CONSTITUTE THE FEMALE HALF
- 2 THE WASHER ABOVE IS FOR USE WITH 36 LIGNES STYLE 2 BUTTON WHEN APPLICATION REQUIRES IT

PREPARING ACTMITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE-99 DIA REVIEW AT AV ER MC OS PROJECT NUMBER 5365-0329	MILITARY SPECIFICATION SHEET TITLE FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)	SPECIFICATION SHEET NUMBER MS27980 13 JUNE 95 REV F SUPERSEJING MS27980E 30 MAY 1984 AMSC N/A FSC -5325
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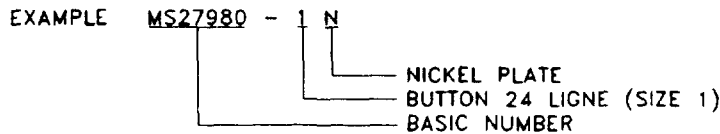
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**REQUIREMENTS**

- 1 MATERIAL ALL COMPONENTS ARE COMMERCIAL BRASS 7030
- 2 FINISH
  - a BRIGHT BRASS
  - b BLACK
  - c NICKEL PLATE
  - d BRIGHT CHROME PLATE
- 3 COMPONENT PARTS OF THE SAME FASTENER SHALL BE PRODUCED BY THE SAME MANUFACTURER
- 4 PART NUMBER THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER PLUS THE DASH NUMBER



**NOTES**

- 1 DIMENSIONS ARE IN INCHES DIMENSIONS ARE FOR INFORMATION PURPOSES ONLY PRODUCTION DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN MIL-F-10884
- 2 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS DOCUMENT AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS DOCUMENT SHALL TAKE PREFERENCE
- 3 UNLESS OTHERWISE SPECIFIED, ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION
- 4 MS27980 SUPERSEDES AN227
- 5 PART NUMBERS LISTED ARE BASED ON CURRENT GOVERNMENT USAGE OTHER PART NUMBERS MAY ALSO BE OBTAINED

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- NAVY-AS AIR FORCE-99 DLA- REVIEW AT,AV ER,MC,OS PROJECT NUMBER 5325-0329	MILITARY SPECIFICATION SHEET TITLE FASTENERS, SNAP, STYLE 2 (REGULAR WIRE SPRING CLAMP TYPE)	SPECIFICATION SHEET NUMBER MS27980	13 JUNE 95 REV F
		SUPERSEDING MS27980E	30 MAY 1984
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