

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION MIL-N-25027

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE

Form Approved  
OMB No 0704-0188

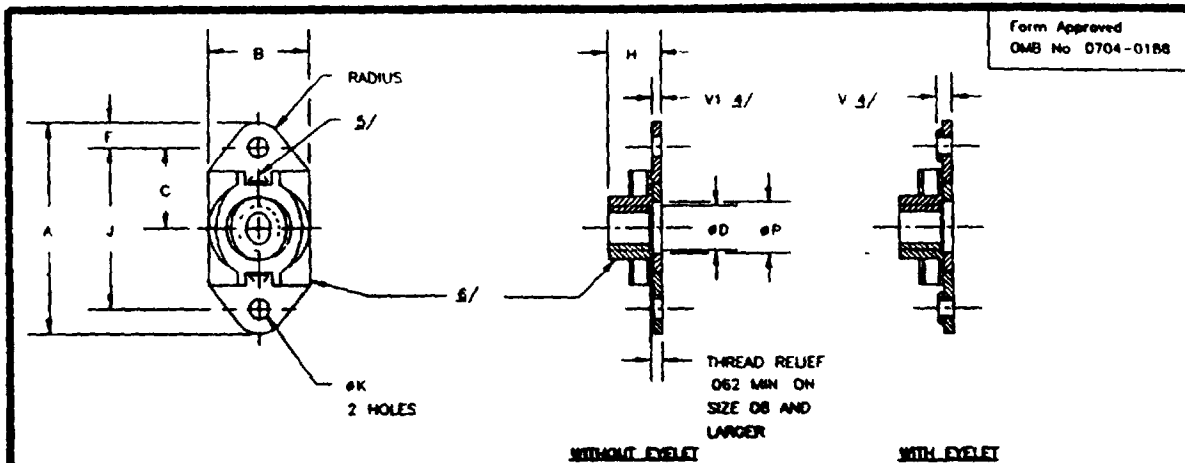


TABLE I. DASH NUMBERS AND DIMENSIONS.

DASH NO	#1/ THREAD SIZE	A	B		C ± .005	#D	F	H	J	K ± .002	#P #2/	
			MAX	MIN							MAX	MIN
-04	1120-40UNJC-3B	651	315	275	203		070	153	406	098	270	152
-06	1350-32UNJC-3B	682	357	290	218		070	171	437	098	270	178
-08	1640-32UNJC-3B	707	367	290	234	168	100	250	468	098	270	204
-3	1900-32UNJF-3B	739	416	290	250	194	100	250	500	098	270	230
-4	2500-28UNJF-3B	801	500	350	281	254	100	281	562	098	330	290
-5	.3125-24UNJF-3B	1.010	581	412	358	317	117	328	718	130	.392	.352

DASH NO	#3/		#4/		AXIAL STRENGTH LBS MIN	WEIGHT LBS/100 MAX
	MAX	MIN	MAX	MIN		
-04	.140	075	.080	.016	750	25
-06	140	075	080	.020	1130	.32
-08	140	075	090	025	1720	.36
-3	140	075	090	025	2460	.39
-4	140	085	.090	027	4580	.88
-5	160	095	105	032	7390	1.10

- 1/ THREADS BEFORE LUBRICATION PER MIL-S-8879
- 2/ MINIMUM "H" NOT SPECIFIED, LIMITED ONLY BY STRENGTH REQUIREMENTS
- 3/ DASH NO 06 AND SMALLER MAY BE COUNTERSUNK OR RADUSED WITHIN "#P"
- 4/ "V" DIMENSION RANGE APPLIES TO "EYELET" CONFIGURATION
- 5/ "V1" DIMENSION RANGE APPLIES TO "WITHOUT EYELET" CONFIGURATION
- 6/ MANUFACTURER'S IDENTIFICATION PER MIL-C-1281, LOCATION OPTIONAL.
- 7/ SHAPE WITHIN ENVELOPE OPTIONAL.

(H) DENOTES CHANGE(S)

INCH-POUND

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 99 DLA- REVIEW AR, ER, MI, OS, SH, 82 (H) USER PROJECT NUMBER 5310-2047 DISTRIBUTION STATEMENT	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, PLATE, TWO LUG, FLOATING, REDUCED RIVET SPACING, LOW HEIGHT, STEEL 125 KSI Fiu, 450 F	SPECIFICATION SHEET NUMBER <b>MS21075</b> 28 MAR 95 REV H SUPERSIDING MS21075 G 1 FEB 94 (SEE NOTE 5) AMS- N/A FSC 5310
A Approved for public release distribution is unlimited		Page 1 of 2

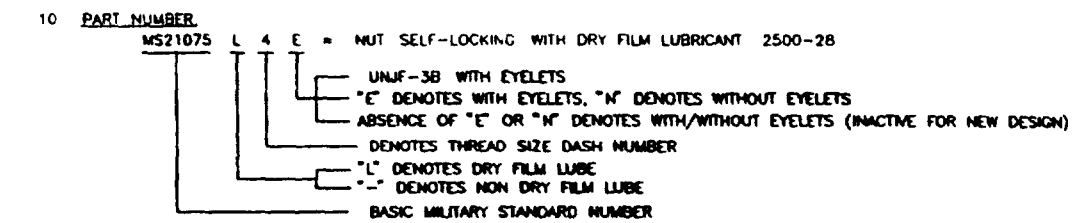
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**REQUIREMENTS**

1. **MATERIAL.** STEEL GRADE 1035 (UNS G10350) PER AMS 5080 GRADE 1050 (UNS G10500) PER AMS 5085 GRADE 4130 (UNS C41300) PER AMS 6350 GRADE 1040 (UNS G10400) PER ASTM A682 GRADE 1042 (UNS C10420) PER ASTM A576 GRADE 4340 (UNS G43400) PER AMS F359 AND GRADE 8740 (UNS G8740) PER AMS 6322
2. **FINISH.** CADMIUM PLATE IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 2. THE PLATING TYPE AND CLASS OF DRY FILM LUBRICATED NUTS ARE OPTIONAL IF THE NUTS MEET THE SALT SPRAY REQUIREMENTS OF QQ-P-416 TYPE II
3. **DIMENSIONING AND TOLERANCING.** DIMENSIONING AND TOLERANCING SHALL BE IN ACCORDANCE WITH ANSI Y14.5M
4. **HARDNESS.** 49 HRC MAX
5. **THREADS.** THREADS IN ACCORDANCE WITH MIL-S-8879
6. **SURFACE TEXTURE.** IN ACCORDANCE WITH ANSI/ASME B46.1 UNLESS OTHERWISE SPECIFIED THE SURFACE ROUGHNESS SHALL NOT EXCEED 125 MICRO INCHES.
7. **LUBRICANT.** DRY FILM LUBRICANT APPROVED IN ACCORDANCE WITH MIL-N-25027 OTHER LUBRICANTS SOLUBLE IN THE CLEANER SPECIFIED IN MIL-S-8802
8. **EDGES.** BREAK ALL SHARP EDGES AND REMOVE ALL BURRS
9. **FLOAT.** FLOAT OF THE NUT PORTION OF ASSEMBLY SHALL NOT BE LESS THAN .020 LATERALLY AND LONGITUDINALLY FROM CENTERED POSITION. NUT BODY SHALL BE CAPABLE OF ENGAGEMENT WITH A BOLT IN MAXIMUM MISALIGNED POSITION. MAXIMUM AXIAL FLOAT .020 INCHES FOR 190 AND SMALLER .030 FOR 250 AND LARGER. NUT MISALIGNMENT SHALL NOT EXCEED DIMENSION "B". THE NUT AND BASE PORTION OF THE ASSEMBLY SHALL FORM ONE INTEGRAL UNIT AND THE SURFACE ASSEMBLY SHALL PROVIDE A BEARING FOR THE NUT



**NOTES**

1. DIMENSIONS IN INCHES
2. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS DOCUMENT AND THE REFERENCES CITED HEREIN THE TEXT OF THIS DOCUMENT SHALL TAKE PRECEDENCE
3. UNLESS OTHERWISE SPECIFIED ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION
4. DESIGN AND USAGE LIMITATIONS. THESE NUTS ARE DESIGNED TO DEVELOP THE TENSILE STRENGTH OF BOLTS AND SCREWS WITH AN ULTIMATE TENSILE STRENGTH OF 125 KSI BASED ON THE CROSS SECTIONAL AREA AT THE BASIC PITCH DIAMETER OF THE THREAD. THESE NUTS ARE DESIGNED TO BE USED ON 3A EXTERNAL THREADS. THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF MS33588. ONLY NUTS FOR WHICH THERE ARE QUALIFIED PRODUCTS LISTED ON OPL 25027 SHALL BE USED
5. MS21075 SUPERSEDES MAS 1068

**INTERCHANGEABILITY RELATIONSHIP**

MS21075 NUTS CAN UNIVERSALLY REPLACE MAS 1068 NUTS OF LIKE MATERIAL, THREAD SIZE, LUBRICANTS (DRY OR NON DRY FILM) AND RIVET SPACING, BUT MAS 1068 NUTS, CANNOT UNIVERSALLY REPLACE MS21075 NUTS

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