

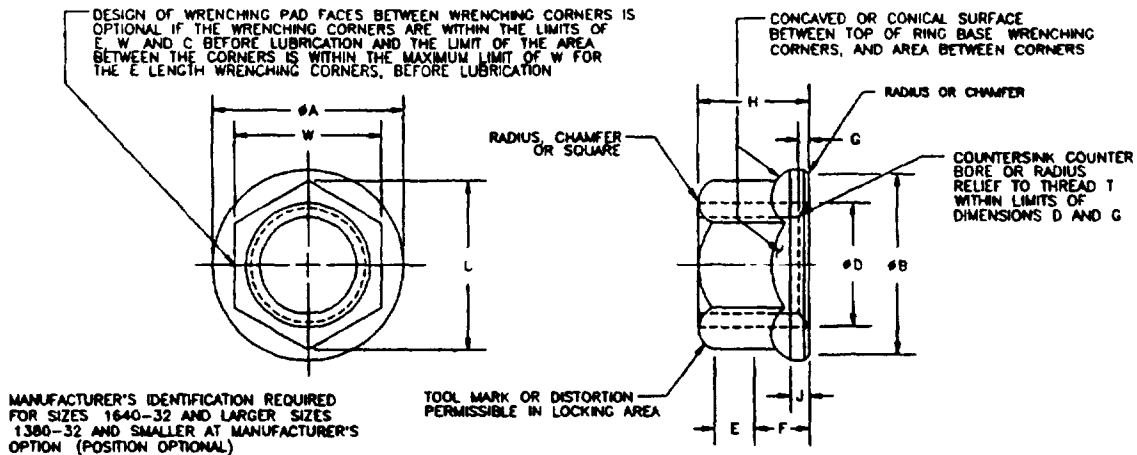


TABLE I

SIZE DASH NO	(a) THREAD T	#A MAX	#B MIN	C MIN	#D		(d) E MIN	(e) F MIN	G	
					MAX	MIN			MAX	MIN
-02	086-56UNJC-38	167	137	138	106	086	045	019	021	004
-04	1120-40UNJC-38	206	176	171	142	112	050	028	027	005
-06	1380-32UNJC-38	244	214	207	168	138	055	039		
-08	1640-32UNJC-38	290	260	244	194	164	060	041	031	006
-3	1900-32UNJF-38	330	290	277	220	190	065	043		
-4	2500-28UNJF-38	420	386	347	386	250	090	057	036	007
-5	3125-24UNJF-38	520	482	419	482	312	120	077		
-6	3750-24UNJF-38	620	575	491	575	375	125	089	042	008

SIZE DASH NO	(M) H		J MIN	(c) W ACROSS FLATS		(b) X	(g) AXIAL STRENGTH LB MIN	WEIGHT LB/100 MAX	(f) WRENCHING TORQUE TEST VALUES IN LB MIN
	MAX	MIN		MAX	MIN				
-02	100	080	010	127	122	0025	880	020	5
-04	125	103		158	150		1,110	050	10
-06	141	115		190	181		1,670	080	20
-08	158	125	015	221	213	003	2,490	150	30
-3	188	154		252	243		3,470	180	60
-4	219	204		316	304		6,200	350	150
-5	266	251	023	378	367	004	9,820	600	330
-6	282	267	030	440	430		15,200	800	530

- (a) THREADS BEFORE LUBRICATION PER MIL-S-8879
(b) BEARING SURFACE SHALL BE SQUARE WITH PITCH DIA WITHIN X WHEN MEASURED IN ACCORDANCE WITH MIL-N-25027
(c) DIMENSION ACROSS FLATS INCLUDES DEFORMATION OF SELF LOCKING DEVICE
(d) MINIMUM LENGTH OF EACH WRENCHING CORNER
(e) MINIMUM DISTANCE FROM THE WASHER FACE OF THE NUT TO THE BEGINNING OF THE MINIMUM LENGTH E OF EACH WRENCHING CORNER
(f) NUT SHALL BE TESTED FOR WRENCHING TORQUE BY THE USE OF A BOX OR SOCKET WRENCH
(g) TEST BOLTS SHALL BE 180,000 PSI MIN

(M) DENOTES CHANGES

INCH-POUND

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY-AS NAVY-AS AIR FORCE-99 DLA- REVIEW AR AS, MI USER ER PROJECT NUMBER 5310-2038 DISTRIBUTION STATEMENT	MILITARY SPECIFICATION SHEET TITLE NUT, SELF-LOCKING, 450°F, REDUCED HEXAGON, REDUCED HEIGHT, RING BASE, NON-CORROSION RESISTANT STEEL	SPECIFICATION SHEET NUMBER 6 JAN 95 MS21042 REV M SUPERSEDING MS21042 L 18 OCT 93 (SEE NOTE 4) AMSC- N/A FSC 5310
A. Approved for public release distribution is unlimited		Page 1 of 2

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE
DEPARTMENT OF DEFENSE

Farm Approved
OMB No 0704--0188

TABLE 11

CANCELLED AND INACTIVATED PART NUMBERS										SUBSTITUTIVE PART NUMBERS
AN363	AN364	AN385	MS20364	MS20385	MS21040	NAS679	NAS1021	NAS1022	NAS1291	
---	---	---	---	---	---	---	---	---	---	X02 MS21042 02
---	---	---	---	---	---	---	---	---	---	-02 MS21042 L02
---	---	-440C	---	-440C	-04	X04W,X04	AX04	---	---	X04 MS21042 -04
---	---	---	---	---	L04	A04	---	A04	---	-04 MS21042 L04
---	---	-448C	---	---	---	---	---	---	---	NONE
-632	-632C	-632C	-632C	-632C	-06	X06W,X06	AX06	---	AX06	X06 MS21042 -06
---	-840C	-840C	---	---	---	---	---	---	---	NONE
---	---	---	---	---	L06	A06	---	A06	---	-06 MS21042 L06
-832C	-832C	-832C	-832C	-819C	-08	X08W,X08	AX08	---	AX08	X08 MS21042 08
---	---	---	---	---	L08	A08	---	A08	---	-08 MS21042 L08
---	-836C	-836C	---	---	---	---	---	---	---	NONE
-1024	---	-1024C	---	---	---	---	---	---	---	NONE
-1032	-1032C	-1032C	-1032C	-1032C	-3	X3W,X3	AX3	---	AX3	X3 MS21042 -3
-420	---	-420C	---	---	---	---	---	---	---	NONE
---	---	---	---	---	L3	A3	---	A3	---	-3 MS21042 L3
-428	-428C	-428C	-428C	-428C	-4	X4W,X4	AX4	---	AX4	X4 MS21042 -4
---	---	---	---	---	L4	A4	---	A4	---	-4 MS21042 L4
-518	---	-518C	---	---	---	---	---	---	---	NONE
-524	-524C	-524C	-524C	-524C	-5	X5	AX5	---	AX5	X5 MS21042 -5
---	---	---	---	---	L5	A5	---	A5	---	-5 MS21042 L5
-616	---	-616C	---	---	---	---	---	---	---	NONE
-624	-624C	-624C	-624C	-624C	-6	X6	AX6	---	AX6	X6 MS21042 -6
---	---	---	---	---	L6	A6	---	A6	---	-6 MS21042 L6
---	---	---	---	---	-7	---	---	---	---	NAS679 X7
---	---	---	---	---	L7	---	---	---	---	NAS679 A7
---	-720C	---	-720C	---	---	---	---	AX7	A7	SEE MS21245
---	-820C	---	-820C	---	---	---	---	AX8	A8	SEE MS21245
---	-918C	---	-918C	---	---	---	---	AX9	A9	SEE MS21245
---	-1018C	---	-1018C	---	---	---	---	AX10	A10	SEE MS21245
---	-1218C	---	-1218C	---	---	---	---	AX12	A12	SEE MS21245
---	-1414C	---	-1414C	---	---	---	---	AX14	A14	SEE MS21245
---	-1614C	---	-1614C	---	---	---	---	---	---	NAS1022 A17
---	-1812C	---	-1812C	---	---	---	---	AX18	A18	SEE MS21245
---	-2012C	---	-2012C	---	---	---	---	AX20	A20	SEE MS21245

REQUIREMENTS

- REQUIREMENTS
1. MATERIAL STEEL UNS G10350 (ANSI C1035) PER AMS 5080 QQ-S-700
UNS G10420 (ANSI C1042)
UNS G10500 (ANSI 1050) PER AMS 5085
UNS G40270 (ANSI 4027) PER ASTM A322
UNS G40370 (ANSI 4037) PER ASTM A322, A331 A519 A547 AMS 6300
UNS G86300 (ANSI 8630) PER AMS 6280, 6355 6530 6550
UNS G87400 (ANSI 8740) PER AMS 6322, 6323 6325 6327 6358
2. FINISH PLATING, CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 2
DRY FILM LUBRICATED NUTS IN ACCORDANCE WITH QQ-P-416 TYPE AND CLASS ARE OPTIONAL
IF THE NUTS WILL MEET THE SALT SPRAY REQUIREMENTS OF QQ-P-416 TYPE II
3. LUBRICANT DRY FILM OR NON-DRY FILM IN ACCORDANCE WITH MIL-N-25027 OTHER LUBRICANTS SHALL BE SOLUBLE IN
THE CLEANER SPECIFIED IN PROCUREMENT SPECIFICATION
4. HARDNESS 48 HRC MAX
5. SURFACE TEXTURE SURFACE TEXTURE IN ACCORDANCE WITH ANSI/ASME B46.1 UNLESS OTHERWISE SPECIFIED THE SURFACE TEXTURE
SHALL NOT EXCEED 125 MICROINCHES
6. PART NUMBER THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I
LETTER L BEFORE FIRST DASH NUMBER DESIGNATES DRY FILM LUBRICATED NUTS
- EXAMPLE OF PART NUMBERS MS21042L4= 2500-28 NUT, CADMIUM PLATED DRY FILM LUBRICATED
MS21042-4= 2500-28 NUT CADMIUM PLATED NOT DRY FILM LUBRICATED

NOTES

- 1 DIMENSIONS IN INCHES
- 2 REMOVE ALL SHARP EDGES AND BURRS
- 3 THESE NUTS SHALL BE USED IN ACCORDANCE WITH THE LIMITATIONS OF WS33588
- 4 WS21042 SUPERSEDES AN363, AN364, AN365, WS20364 WS20365 WS21040
NAS 679 INPART, NAS 1021 INPART, NAS 1022 INPART NAS 1291 INPART
- 5 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS DOCUMENT AND THE REFERENCES CITED HEREIN,
THE TEXT OF THIS DOCUMENT SHALL TAKE PRECEDENCE
- 6 UNLESS OTHERWISE SPECIFIED, ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION

PREPARING ACTIVITY DLA-IS CUSTODIANS ARMY- AV NAVY- AS AIR FORCE- 99 DLA- REVIEW AR AS MI USER ER PROJECT NUMBER 5310-2038	<u>MILITARY SPECIFICATION SHEET</u> TITLE MUT, SELF-LOCKING, 450F, REDUCED HEXAGON, REDUCED HEIGHT, RING BASE, NON-CORROSION RESISTANT STEEL	SPECIFICATION SHEET NUMBER 6 JAN 95 MS21042 REV M SUPERSEDING MS21042 L 18 OCT 93 (SEE NOTE 4) AMSC- N/A FSC 5310
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