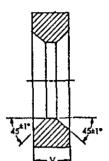
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DASH NOMINAL		В		, D		ŧ Þ		٧		FLATNESS	APPROX WEIGHT
NO.	SIZE	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MM	мх	LB/100
4	1/4	.505	.495	.255	.251	.347	.337	.124	.114		.47
5	5/16	.620	.610	.318	.314	.409	.399	.124	-114]	,71
6	3/8	.766	,756	.380	,37ė	.504	.494	,158	.144	.007	1.47
7	7/16	.878	.868	,443	.439	.566	.556	,158	.144	1	1,89
0	1/2	1.004	.994	.505	.501	.629	.619	.163	.149	_	2,49
9	9/16	1.120	1,110	.568	.564	.691	.681	.195	.181		4.51
10	5/8	1.266	1.256	,631	.627	,785	,775	.226	.212		5.87
12	3/4	1.507	1,497	.756	.752	.910	.900	.278	.264	.010	9.85
14	7/8	1.747	1,737	.881	.877	1_035	1,025	.320	.306]	15,37
16	1	1,978	1.968	1.006	1.002	1.160	1,150	.368	.354	ļ	22.74

MATERIAL: ALLOY STEEL, MIL-S-6758, MIL-S-18729.

HARDNESS: ROCKWELL C 39-43.

SURFACE TEXTURE: 125/ IN ACCORDANCE WITH ANSI 846,1.

PLATING: CADMIUM PLATE, QQ-P-416, TYPE II, CLASS 2.

PARALLELISM: WASHER FACES SHALL BE PARALLEL WITHIN 4.002 INCH.

WASHER SHALL BE FREE FROM ALL HANGING BURS AND SLIVERS WHICH MIGHT BECOME DISLODGED UNDER USAGE.

DIMENSIONS IN INCHES.

DESIGN AND USAGE INFORMATION: THESE WASHERS ARE PRIMARILY FOR USE WITH MS 14156 NUTS AND MS 14157 BOLTS.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.

REFERENCE SHALL BE THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

EXAMPLE OF PART NUMBERS: MS14155-4 WASHER, COUNTERSUNK TWO SURFACES, FOR 1/4 THREAD SIZE, 180 KSI BOLT.

P.A. RAVY - AS	TITLE	MILITARY STANDARD				
Other Cost USAF - 11 ARMY - AV	SAF - 11 WITH WHEEL BOLTS AND NUTS UP TO AND INCLUDING		415	55		
PROCUREMENT SPECIFICATION	SUPERSEDES:	SHEET	1	OF	1	
	<u></u>					

DD MARTE 672-1 (Coordinated)

REVISED

APPROVED 13 SEP 74

STANDARDIZATION DOCUMENT IMPROVEM	OMB Approval No. 22-R255						
INSTRUCTIONS: The purpose of this form is to solicit suitable products at reasonable cost and minimum delay, tractors, government activities, or manufacturers/vendor to submit comments to the government. Fold on lines on Comments submitted on this form do not constitute or im document(s) or to amend contractual requirements. Attact document. If there are additional papers, attach to form to	or will otherwise en s who are prospective reverse side, staple ply authorization to v h any pertinent data	chance use of the document. DoD con- e suppliers of the product are invited in corner, and send to preparing activity. waive any portion of the referenced which may be of use in improving this					
DOCUMENT IDENTIFIER AND TITLE MS14155 WASHER, RECESSED COUNTERSUNK TWO SURFACES, FOR USE WITH WHEEL BOLTS AND NUTS UP TO AND INCLUDING 180 KSI Ftu							
AME OF ORGANIZATION AND ADDRESS - CONTRACT NUMBER							
	MATERIAL PROCURED UND						
OF THE DOCUMENT OF THE PROPERTY		MENT CONTRACT SUBCONTRACT					
1. HAS ANY PART OF THE DOCUMENT CREATED PROBLEMS OR REQUIRED INTERPRETATION IN PROCUREMENT USE? A. GIVE PARAGRAPH NUMBER AND WORDING.							
B. RECOMMENDATIONS FOR CORRECTING THE DEFICIE	ENCIES						
		!					
2. COMMENTS ON ANY DOCUMENT REQUIREMENT CONSIDERED TOO RIGID							
A THE DOCUMENT DESTRUCTIVES							
. IS THE DOCUMENT RESTRICTIVE? THE POST TO THE POST T							
4. REMARKS							
х.							
SUBMITTED BY (Printed or typed name and address - Optional)		TELEPHONE NO.					
		DATE					

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