





**TABLE III**

GRIP DASH NO. ⑥	GRIP RANGE		-4 DIAMETER			-5 DIAMETER			-6 DIAMETER			-8 DIAMETER		
	MIN	MAX	L MAX	K MAX	BK ②	L MAX	K MAX	BK ②	L MAX	K MAX	BK ②	L MAX	K MAX	BK ②
-01	④	.062	.198	.39	.30	.201	.38	.28	.225	.44	.27	---	---	---
-02	.063	.125	.260	.51	.35	.263	.49	.34	.287	.55	.32	.323	.57	.37
-03	.126	.187	.323	.63	.41	.326	.61	.39	.350	.67	.37	.385	.69	.43
-04	.188	.250	.385	.75	.46	.388	.73	.45	.412	.79	.43	.448	.81	.48
-05	.251	.312	.448	.87	.52	.451	.85	.50	.475	.91	.48	.510	.93	.54
-06	.313	.375	.510	.98	.57	.513	.97	.56	.537	1.03	.54	.573	1.04	.60
-07	.376	.437	.573	1.11	.63	.576	1.09	.62	.600	1.15	.60	.635	1.16	.65
-08	.438	.500	.636	1.23	.69	.638	1.20	.67	.662	1.27	.65	.698	1.28	.71
-09	.501	.562	.698	1.35	.75	.701	1.38	.78	.725	1.44	.76	.760	1.46	.82
-10	.563	.625	---	---	---	.763	1.50	.84	.787	1.56	.82	.823	1.58	.88
-11	.626	.687	---	---	---	---	---	---	.850	1.68	.88	.885	1.70	.94
-12	.688	.750	---	---	---	---	---	---	.912	1.81	.94	.948	1.83	1.00
-13	.751	.812	---	---	---	---	---	---	---	---	---	1.010	1.95	1.06
-14	.813	.875	---	---	---	---	---	---	---	---	---	1.073	2.07	1.12

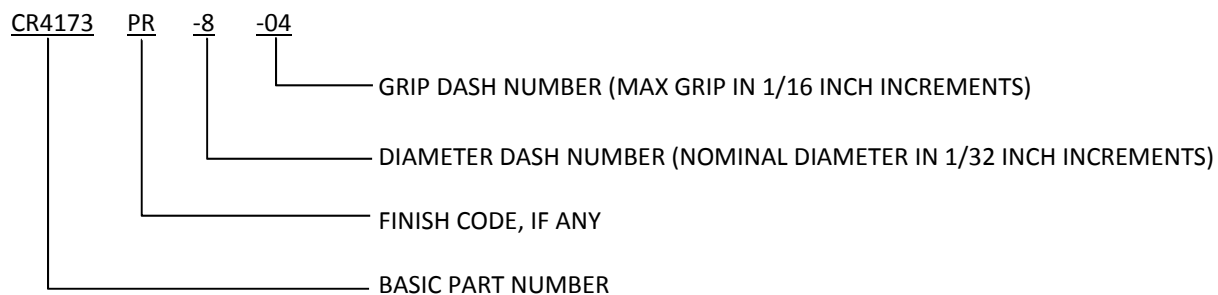
**NOTES:**

- ① AN INCREASE OF .001 IS PERMISSIBLE WITHIN .100 OF BASE OF HEAD.
- ② MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION.
- ③ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
- ④ MINIMUM GRIP FOR -4 DIAMETER IS .025, FOR -5 DIAMETER IS .031, AND FOR -6 DIAMETER IS .037.
- ⑤ PARTS ARE MANUFACTURED BARE. IF LUBE IS REQUIRED, USE PAR 90 ONLY.
- ⑥ SINGLE DIGIT MARKING IS PERMISSIBLE, AT MANUFACTURER'S OPTION, FOR GRIP DASH (-) NUMBERS LESS THAN 10.
7. THIS PRODUCT MEETS THE REQUIREMENTS FOR NAS 1398.
8. GOLD COLORED DRIVING ANVIL IDENTIFIES NOMINAL DIAMETER RIVETS.
- ⑨ FINISH CODES WITH THE PREFIX "G" INDICATE REACH COMPLIANT COATING.

SHEET 2 OF 3			PART NUMBER	
ISSUE	09-27-85		CR4173	
REV.	N	5-21-15		



## EXAMPLE OF CHERRY PART NUMBER:



SHEET 3 OF 3			PART NUMBER
ISSUE	09-27-85		CR4173
REV.	N	5-21-15	

# STANDARDS PAGE REVISION LOG      CR4173

REV LTR	DATE	DCR NUMBER	REVISION DESCRIPTION	COMP. BY
N	5-21-15	14-1289	<ul style="list-style-type: none"><li>• ADDED REACH COMPLIANT COATING G, GPR</li><li>• ADDED NOTE 9</li><li>• GENERAL CLEANUP AND STANDARDIZATION</li></ul>	AD