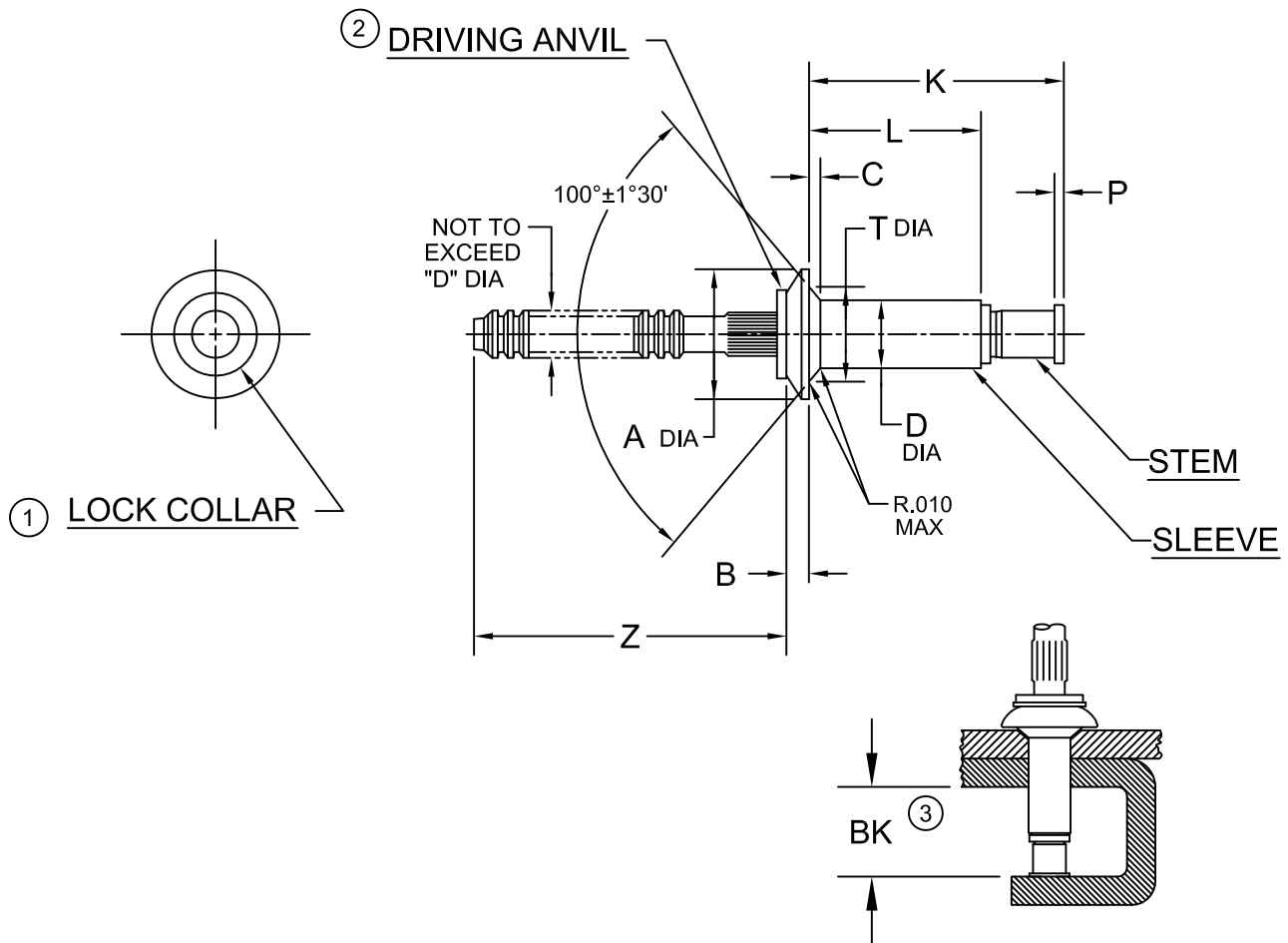




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DIA. DASH NO.	A	B	C	D	P	T	Z	BK	HOLE LIMITS	
	±.010	+.010 -.000	REF	+.003 -.001	MIN	±.005	MIN	MIN	MIN	MAX
-4	.220	.022	.011	.140	.010	.165	.87	.375	.143	.146
-5	.286	.030	.015	.173	.015	.208	.94	.400	.176	.180
-6	.353	.040	.023	.201	.015	.255	.94	.435	.205	.209

SEE SHEET 2 FOR LENGTH DIMENSIONS, MATERIALS AND FINISHES

SEE SHEET 3 FOR NOTES AND PART NUMBER EXAMPLE

NOTICE : ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND BEFORE LUBRICATION UNLESS OTHERWISE SPECIFIED.

WARNING : FASTENERS MAY NOT PERFORM PROPERLY IF ALTERED FROM THE MANUFACTURER'S AS-SHIPPED CONDITION OR INSTALLED IN CONDITIONS OTHER THAN SPECIFIED HEREIN.

PROCUREMENT SPECIFICATION : PS-CMR-3000		CHERRYMAX® RIVET UNISINK HEAD LOCKED SPINDLE (OVERSIZE)	SHEET 1 OF 3		PART NUMBER
NAS 523 CODE : SEE SHEET 2			ISSUE	06-24-92	CR3245
			REV. W	07-24-14	



GRIP DASH NO.	GRIP LIMITS		-4 DIA		-5 DIA		-6 DIA	
			L	K	L	K	L	K
	MIN	MAX	+ .000 - .030	MAX	+ .000 - .030	MAX	+ .000 - .030	MAX
-01	.033	.062	.170	.39	---	---	---	---
-02	.063	.125	.213	.43	.246	.46	.265	.50
-03	.126	.187	.276	.50	.309	.52	.328	.56
-04	.188	.250	.338	.56	.371	.59	.390	.62
-05	.251	.312	.401	.62	.434	.65	.453	.68
-06	.313	.375	.463	.68	.496	.71	.515	.75
-07	.376	.437	.526	.74	.559	.77	.578	.81
-08	.438	.500	.588	.80	.621	.83	.640	.87

FINISH CODE	NAS 523 CODE	MATERIAL ④			FINISH		
		SLEEVE	STEM	LOCK COLLAR	SLEEVE	STEM	LOCK COLLAR
---	ATK	5056 ALUM. PER QQ-A-430	8740 STEEL PER AMS 6322	A-286 CRES PER AMS 5731 & AMS 5737	CHEM. FILM PLAIN COLOR PER MIL-C-5541	CAD. PLATE PER QQ-P-416 TYPE II, CL.2	PASSIVATE PER AMS 2700
⑤ PR	---	5056 ALUM. PER QQ-A-430	8740 STEEL PER AMS 6322	A-286 CRES PER AMS 5731 & AMS 5737	CHEM. FILM PLAIN COLOR PER MIL-C-5541	CAD. PLATE PER QQ-P-416 TYPE II, CL.2	PASSIVATE PER AMS 2700
⑥ T	---	5056 ALUM. PER QQ-A-430	8740 STEEL PER AMS 6322	A-286 CRES PER AMS 5731 & AMS 5737	CHEM. FILM PLAIN COLOR PER MIL-C-5541	CAD. PLATE PER QQ-P-416 TYPE II, CL.2	PASSIVATE PER AMS 2700

SHEET 2 OF 3			PART NUMBER	
ISSUE	06-24-92		CR3245	
REV.	W	07-24-14		

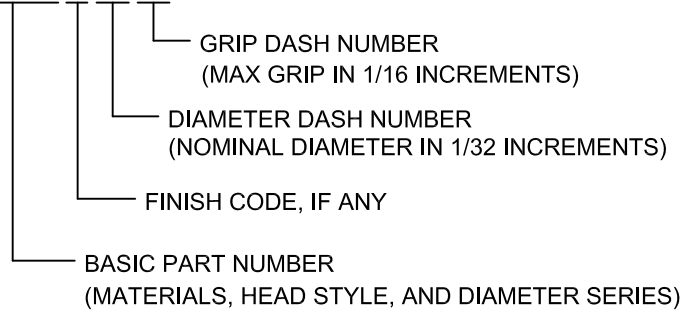


NOTES:

- ① LOCKING COLLAR VISIBLE AFTER INSTALLATION.
- ② SILVER COLORED DRIVING ANVIL IDENTIFIES OVERSIZE DIAMETER RIVETS.
- ③ MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION.
- ④ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
- ⑤ "PR" CODE - PARTS ARE MANUFACTURED BARE; IF LUBE IS REQUIRED, USE PAR 90 ONLY.
- ⑥ "T" CODE - PARTS ARE MANUFACTURED BARE; IF LUBE IS REQUIRED, USE TRANSLUBE ONLY 20204 ONLY. TRANSLUBE ("T" CODE) WILL BE UNAVAILABLE FOR PROCUREMENT AS OF 01-01-92.

PART NUMBER EXAMPLE:

CR3245 T -5 -05



SHEET 3 OF 3		PART NUMBER
ISSUE	06-24-92	CR3245
REV.	W 07-24-14	



STANDARDS PAGE REVISION LOG

Form No. 1141-05-10, Rev. G, 3 Apr 2007, DCR# 07-0425