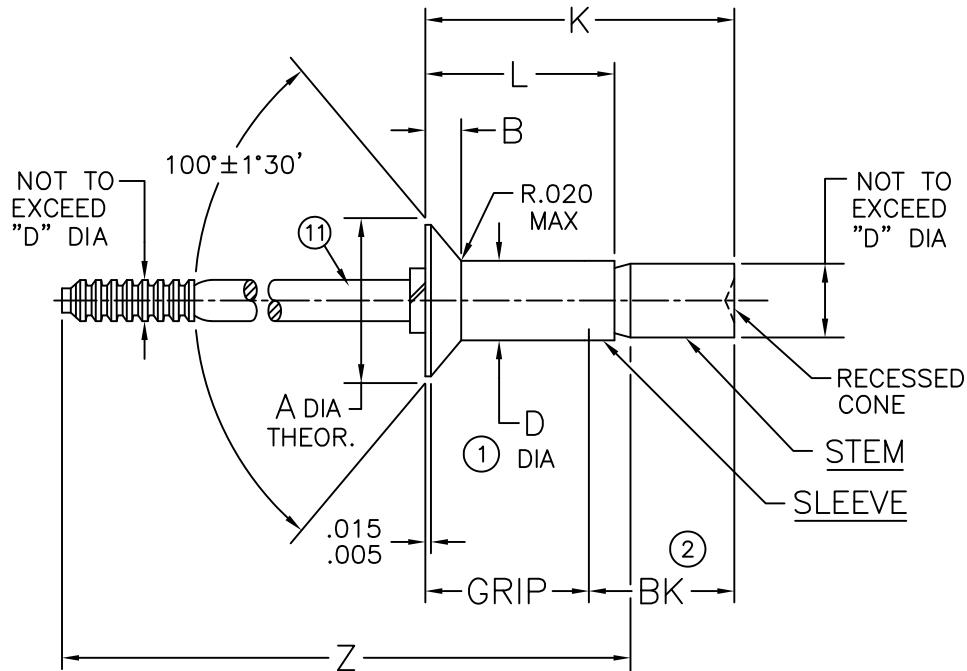
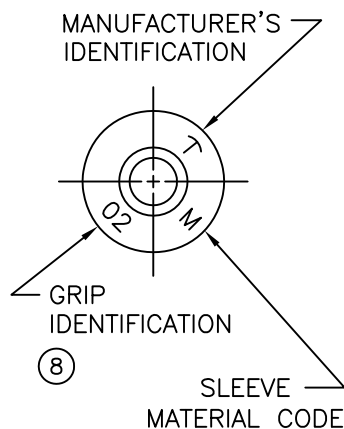




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## HEAD MARKING



DIA DASH NO.	A ±.004	B REF	D +.003 -.001	Z REF			HOLE LIMITS	
				A GROUP	B GROUP	C GROUP	MIN	MAX
-4	.225	.042	.125	1.79	---	---	.129	.132
-5	.286	.055	.156	1.81	2.06	---	.160	.164
-6	.353	.070	.187	1.85	2.10	2.35	.192	.196
-8	.476	.095	.250	1.97	2.22	2.47	.256	.261

PART NUMBER	NAS 523 CODE	MATERIAL ③			FINISH		
		SLEEVE	STEM	LOCK RING	SLEEVE	STEM	LOCK RING
CR2562	TO	MONEL PER QQ-N-281	MONEL PER QQ-N-281	MONEL PER QQ-N-281	CAD PLATE PER QQ-P-416 TYPE II, CL. 2	NONE	NONE
CR2562M	RR				NONE		
CR2562RK ⑩	--				RIVET KOTE® ICS 201		
CR2562S	TP				SILVER PLATE PER ASTM B700		

NOTICE : ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND BEFORE LUBRICATION UNLESS OTHERWISE SPECIFIED.

WARNING : FASTENERS MAY NOT PERFORM PROPERLY IF ALTERED FROM THE MANUFACTURER'S AS-SHIPED CONDITION OR INSTALLED IN CONDITIONS OTHER THAN SPECIFIED HEREIN.

PROCUREMENT SPECIFICATION :

NAS 1400

NAS 523 CODE : SEE TABLE

CHERRYLOCK® RIVET  
WIREDRAW  
100° FLUSH HEAD

SHEET 1 OF 2

ISSUE 3-06-78

REV. P 12-08-14

PART NUMBER

CR2562



GRIP DASH NO. ⑧	GRIP RANGE		R I V E T ④ P	G R O U P	-4 DIAMETER			-5 DIAMETER			-6 DIAMETER			-8 DIAMETER		
	MIN	MAX			L	K	BK	L	K	BK	L	K	BK	L	K	BK
					MAX	MAX	②	MAX	MAX	②	MAX	MAX	②	MAX	MAX	②
-02	⑤	.125	A		.260	.45	.30	.263	.44	.28	.287	.48	.26	--	--	--
-03	.126	.187			.323	.57	.35	.326	.56	.34	.350	.60	.32	.385	.63	.37
-04	.188	.250			.385	.69	.41	.388	.67	.39	.412	.72	.37	.448	.75	.43
-05	.251	.312			.448	.81	.46	.451	.79	.45	.475	.83	.43	.510	.87	.48
-06	.313	.375			.510	.93	.52	.513	.91	.50	.537	.95	.48	.573	.99	.54
-07	.376	.437			.573	1.05	.57	.576	1.03	.56	.600	1.07	.54	.635	1.11	.60
-08	.438	.500			.635	1.17	.63	.638	1.15	.62	.662	1.19	.60	.698	1.23	.65
-09	.501	.562			.698	1.29	.68	.701	1.27	.67	.725	1.31	.65	.760	1.34	.71
-10	.563	.625	B		--	--	--	.763	1.44	.78	.787	1.48	.76	.823	1.52	.82
-11	.626	.687			--	--	--	--	--	---	.850	1.60	.82	.885	1.64	.88
-12	.688	.750			--	--	--	--	--	---	.912	1.72	.88	.948	1.77	.94
-13	.751	.812			--	--	--	--	--	---	.975	1.84	.94	1.010	1.89	1.00
-14	.813	.875	C		--	--	--	--	--	---	1.037	1.96	1.00	1.073	2.01	1.06

NOTES :

- ① AN INCREASE OF 0.001 PERMISSIBLE WITHIN 0.100 OF BASE OF HEAD.
- ② MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION.
- ③ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
- ④ RIVET GROUP REFERS TO SHIFT POINT SETTING OF RIVETER.
- ⑤ MINIMUM GRIP FOR -4 DIAMETER IS .063; FOR -5 DIAMETER IS .065 AND FOR -6 DIAMETER IS .080.
6. SHEET THICKNESS FOR MACHINE COUNTERSUNK HOLES SHALL NOT BE LESS THAN "B" +.010
7. THIS PRODUCT MEETS THE REQUIREMENTS FOR NAS 1399M()-() AND NAS 1400.
- ⑧ SINGLE DIGIT MARKING IS PERMISSIBLE , AT MANUFACTURER'S OPTION, FOR GRIP DASH (-) NUMBERS LESS THAN 10.
9. RECOMMENDED BLIND SIDE MATERIAL AND THICKNESS:  
MATERIAL: 7075 ALUMINUM OR STRONGER.  
THICKNESS: 1/3 DIAMETER MINIMUM.
- ⑩ "RK" CODE PARTS ARE MANUFACTURED DRY; IF LUBE IS REQUIRED USE PAR 90 ONLY.
- ⑪ STEM GEOMETRY IN THIS AREA MAY BE SMOOTH OR KNURLED.

PART NUMBER EXAMPLE :

CR2562 M -4 -03

GRIP DASH NUMBER  
(MAX GRIP IN 1/16" INCREMENTS)

DIAMETER DASH NUMBER  
(NOMINAL DIAMETER IN 1/32" INCREMENTS)

FINISH CODE, IF ANY

BASIC PART NUMBER  
(MATERIALS, HEAD STYLE, SERIES)

SHEET 2 OF 2			PART NUMBER	
ISSUE	3-06-78		CR2562	
REV.	P	12-08-14		



## STANDARDS PAGE REVISION LOG

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