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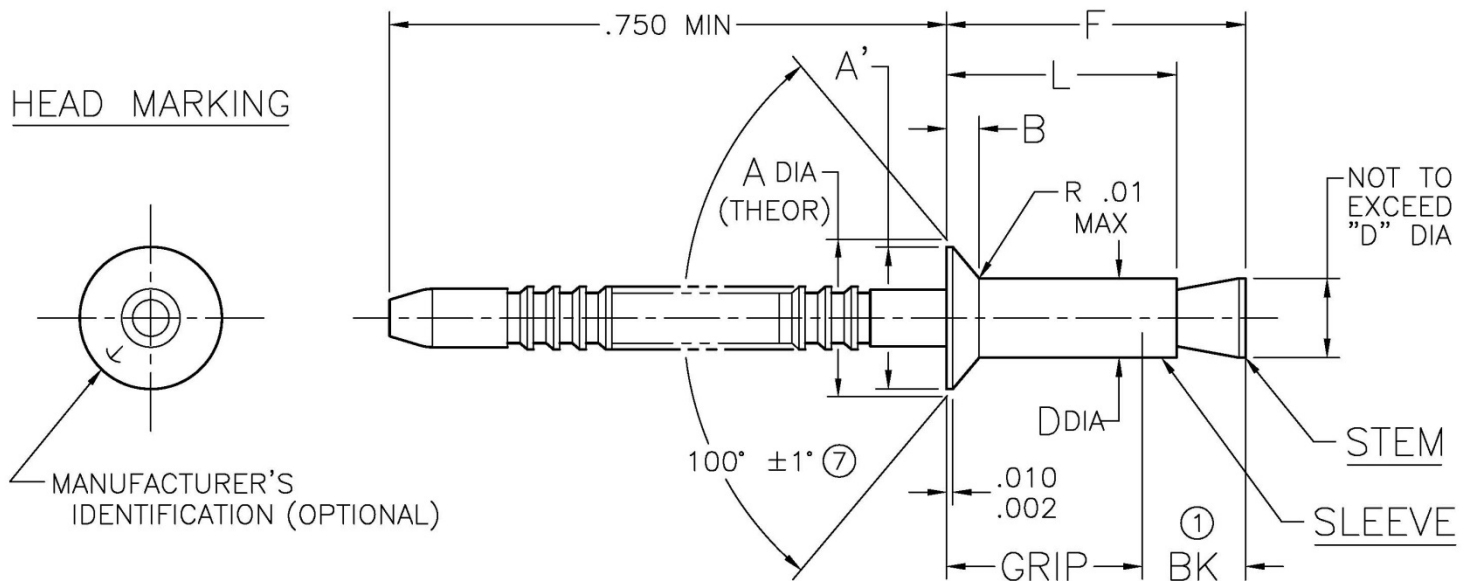


TABLE I

DIA. DASH NO.	A ±.004	A' ACTUAL MIN	B REF	BK ①	D		HOLE SIZE	
					MIN	MAX	MIN	MAX
-3	.179	.151	.036	.140	.092	.097	.097	.101
-4	.225	.197	.042	.170	.123	.128	.129	.132
-5	.286	.247	.055	.200	.154	.159	.160	.164
-6	.353	.314	.070	.230	.185	.190	.192	.196

NOTICE: ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND BEFORE LUBRICATION UNLESS OTHERWISE SPECIFIED.

WARNING: FASTENERS MAY NOT PERFORM PROPERLY IF ALTERED FROM THE MANUFACTURER'S AS-SHIPPED CONDITION OR INSTALLED IN CONDITIONS OTHER THAN SPECIFIED HEREIN.

PROCUREMENT SPECIFICATION:

⑥

CHERRY® NUT-PLATE RIVET
100° FLUSH HEAD

SHEET 1 OF 4

PART NUMBER

ISSUE

09-01-88

REV.

AH

5-20-15

CCR264



TABLE II

MATERIAL CODE	FINISH CODE	MATERIAL ④		FINISH	
		SLEEVE	STEM	SLEEVE	STEM
CS	---	A-286 CRES PER AMS 5731	305 CRES PER ASTM A-493	SOLID FILM LUBE PER SAE AS 5272 AND PASSIVATE PER AMS 2700	PASSIVATE PER AMS 2700
	IPR			CAD PLATE PER AMS-QQ-P-416, TYPE II, CL 2, GREEN COLOR AND PAR 90	
	P1			ALUMINUM COATING PER NAS 4006	
	PR			PASSIVATE PER AMS 2700 AND PAR 90	
	RK			RIVET KOTE® ICS 201	
	T2			PASSIVATE PER AMS 2700 AND TIOLUBE 460	PASSIVATE PER AMS 2700 AND TIOLUBE 460
	XL			PASSIVATE PER AMS 2700	PASSIVATE PER AMS 2700 AND LUBECO 905
	ZN ⑤			NON-LUBRICATED ZINC NICKEL PLATE PER BAC 5637 TYPE II, CLASS 2, OR AMS 2417 TYPE II	PASSIVATE PER AMS 2700
	GP1 ⑧			ALUMINUM COATING PER NAS 4006 CLASS NC	
SS	---	C-1018 STEEL PER ASTM A-510 ANNEALED	1018 STEEL PER ASTM A-510	CAD PLATE PER AMS-QQ-P-416 TYPE II, CL 2	RUST INHIBITIVE LUBRICANT
	P1			ALUMINUM COATING PER NAS 4006	
	C			CAD PLATE PER AMS-QQ-P-416 TYPE II, CL 2	CAD PLATE PER AMS-QQ-P-416 TYPE II, CL 2
	CPR			CAD PLATE PER AMS-QQ-P-416 TYPE II, CL 2, GREEN COLOR AND PAR 90	
	GP1 ⑧			ALUMINUM COATING PER NAS 4006 CLASS NC	RUST INHIBITIVE LUBRICANT

SHEET 2 OF 4		PART NUMBER
ISSUE	09-01-88	
REV.	AH	5-20-15
CCR264		



TABLE III

GRIP DASH NO.	GRIP RANGE		-3 DIAMETER				-4 DIAMETER			
	MIN	MAX	L MAX	F MAX	INSTALLED WEIGHT PER 1000 PCS		L MAX	F MAX	INSTALLED WEIGHT PER 1000 PCS	
					Kgs	lbs			Kgs	lbs
-01	.046	.062	.140	.218	.068	.15	.170	.256	.231	.51
-02	.063	.125	.203	.281	.100	.22	.232	.318	.281	.62
-03	.126	.187	.265	.343	.132	.29	.295	.381	.331	.73
-04	.188	.250	.328	.405	.163	.36	.357	.443	.381	.84
-05	.251	.312	.390	.468	.195	.43	.420	.506	.431	.95
-06	.313	.375	.453	.530	.227	.50	.482	.568	.476	1.05
-07	.376	.437	.515	.592	.259	.57	.544	.630	.526	1.16
-08	.438	.500	.578	.655	.290	.64	.607	.693	.576	1.27
-09 (2)	.501	.562	.640	.718	---	---	.670	.755	---	---
-10 (2)	.563	.625	.703	.780	---	---	.732	.818	---	---
-11 (2)	.626	.687	.765	.843	---	---	.795	.899	---	---
-12 (2)	.688	.750	.828	.905	---	---	.857	.961	---	---

GRIP DASH NO.	GRIP RANGE		-5 DIAMETER		-6 DIAMETER	
	MIN	MAX	L MAX	F MAX	L MAX	F MAX
-02	.063	.125	.254	.352	---	---
-03	.126	.187	.317	.425	.340	.440
-04	.188	.250	.379	.477	.402	.502
-05	.251	.312	.441	.539	.465	.565
-06	.313	.375	.504	.601	.527	.627
-07	.376	.437	.567	.665	.590	.690
-08	.438	.500	.629	.727	.652	.752
-09 (2)	.501	.562	---	---	.715	.815
-10 (2)	.563	.625	---	---	.777	.877

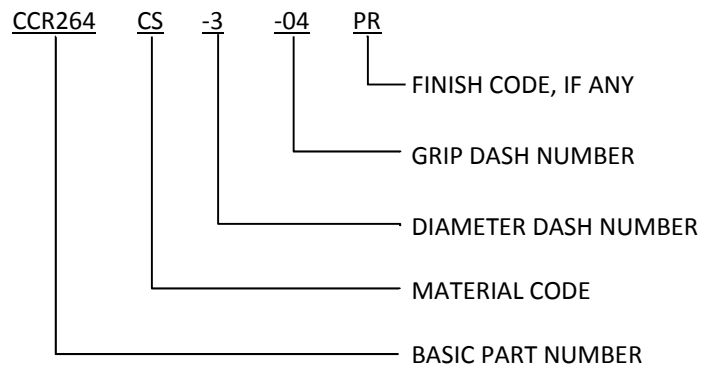
SHEET 3 OF 4			PART NUMBER	
ISSUE	09-01-88		CCR264	
REV.	AH	5-20-15		



NOTES:

- ① MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION.
- ② AVAILABLE ON SPECIAL ORDER ONLY.
- ③ NAS 523 CODE FOR CCR264CS-(X)-(XX) IS "AMT" | NAS 523 CODE FOR CCR264SS-(X)-(XX) IS "AMC"
- ④ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
- ⑤ HYDROGEN EMBRITTELEMENT TESTING IS NOT REQUIRED.
- ⑥ PROCUREMENT SPECIFICATION FOR -3 AND -4 DIAMETERS IS PS-NPR-200.
FOR -5 AND -6 DIAMETERS IS MIL-R-8814.
- ⑦ 100° ANGLE IS MEASURED BEFORE FINISH AND LUBRICATION.
- ⑧ FINISH CODES WITH THE PREFIX "G" INDICATE REACH COMPLIANT COATING.

EXAMPLE OF CHERRY PART NUMBER:



SHEET 4 OF 4		PART NUMBER
ISSUE	09-01-88	CCR264
REV.	AH 5-20-15	

STANDARDS PAGE REVISION LOG CCR264

REV LTR	DATE	DCR NUMBER	REVISION DESCRIPTION	COMP. BY
AH	5-20-15	14-1285	<ul style="list-style-type: none">• ADDED REACH COMPLIANT COATING GP1• ADDED NOTE 8• GENERAL CLEANUP AND STANDARDIZATION	CL