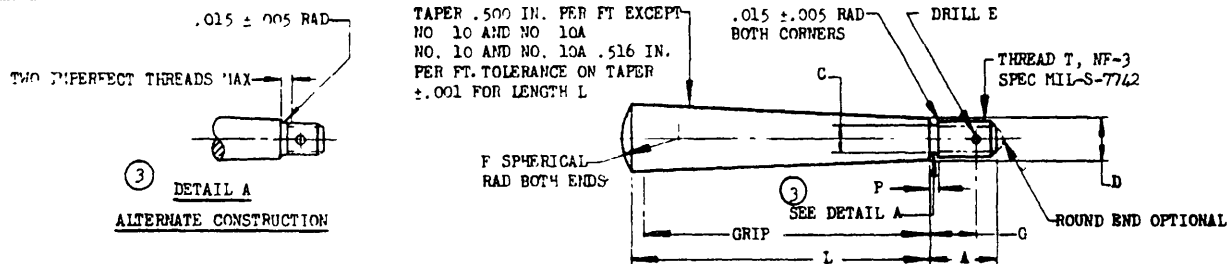


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NOTE: This drawing was approved by joint action of the Air Force and Navy Departments as the Air Force-Navy standard for this product. This drawing supersedes all antecedent standard drawings for the same product and shall become effective for the procurement of aeronautical supplies or for use in new design, not later than 6 months after the latest date of approval shown.

NAVJAG 1000A (Rev. 8-51)



FIRST DASH NO.	1	2	3	4	5	6	7	8	9	10	10A
THREAD T	10-32	10-32	1/4-28	5/16-24	3/8-24	7/16-20	1/2-20	9/16-18	3/4-16	7/8-14	7/8-14
A	7/16	7/16	29/64	33/64	35/64	35/64	19/32	21/32	47/64	51/64	51/64
C ±.005	.141	.141	.196	.250	.313	.360	.422	.482	.660	.773	.773
D ±.002	.205	.255	.317	.355	.455	.505	.605	.755	.905	1.050	1.153
E ±.010 -.000	NO. 50 (.070)	NO. 50 (.070)	NO. 48 (.076)	NO. 48 (.076)	NO. 36 (.106)	NO. 36 (.106)	NO. 36 (.106)	NO. 28 (.141)	NO. 28 (.141)	NO. 28 (.141)	NO. 28 (.141)
F	1/2	1/2	1/2	1/2	1/2	3/4	3/4	1	1	1-1/4	1-1/4
G	5/16	5/16	21/64	21/64	23/64	23/64	13/32	15/32	35/64	39/64	39/64
P	3/64	3/64	3/64	1/16	1/16	1/16	1/16	5/64	3/32	3/32	3/32

ENGINEERING INFORMATION

NUT	AN320-3	AN320-3	AN320-4	AN320-5	AN320-6	AN320-7	AN320-8	AN320-9	AN320-12	AN320-14	AN320-14
(a) WASHER	AN975-3	AN975-3	AN975-4	AN975-5	AN975-6	AN975-7	AN975-8	AN975-9	AN975-12	AN975-14	AN975-14
COTTER	AN380-2-2	AN380-2-2	AN380-2-2	AN380-2-2	AN380-3-3	AN380-3-3	AN380-3-3	AN380-4-4	AN380-4-5	AN380-4-5	AN380-4-5
SELF LOCK NUT	AN364 -1032	AN364 -1032	AN364 -428	AN364 -524	AN364 -624	AN364 -720	AN364 -820	AN364 -918	AN364 -1216	AN364 -1414	AN364 -1414

1 ST DASH NUMBER	2 ND DASH NUMBER	GRIP	1	2	3	4	5	6	7	8	9	10	10A
C.P. HOLE NO HOLE			L = GRIP +1/8				L = GRIP +3/16				L = GRIP +1/4		
6	6A	3/4											
7	7A	7/8											
8	8A	1											
9	9A	1-1/8											
10	10A	1-1/4											
11	11A	1-3/8											
12	12A	1-1/2											
13	13A	1-5/8											
14	14A	1-3/4											
15	15A	1-7/8											
16	16A	2											
17	17A	2-1/8											
18	18A	2-1/4											
19	19A	2-3/8											
20	20A	2-1/2											
21	21A	2-5/8											
22	22A	2-3/4											
23	23A	2-7/8											
24	24A	3											
25	25A	3-1/8											
26	26A	3-1/4											
27	27A	3-3/8											
28	28A	3-1/2											
29	29A	3-5/8											
30	30A	3-3/4											
31	31A	3-7/8											
32	32A	4											
34	34A	4-1/4											
36	36A	4-1/2											
38	38A	4-3/4											
40	40A	5											
42	42A	5-1/4											
44	44A	5-1/2											
46	46A	5-3/4											
48	48A	6											

DO NOT SPECIFY PINS LONGER THAN THOSE LISTED BETWEEN HEAVY LINES. LISTINGS COVER FULL RANGE OBTAINABLE FROM STANDARD B & S TAPER BEAMERS THE NUMBERS OF WHICH ARE INDICATED BY THE FIRST DASH NUMBER. NO 10A REQUIRES NO 10 BEAMER.

NOTICE
OF VALIDATION

INCH-POUND

AN386 Rev 3
NOTICE 1
10 June 1994

MILITARY SPECIFICATION

PIN & THREADED TAPER

AN386 Rev 3 dated 23-FEB-54 has been reviewed and determined to be valid for use in acquisition.

Custodians:

Air Force - 99
Army - AV
Navy - AS

Preparing activity:
DLA-IS

AMSC N/A

FSC 5315

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